

Reliable Efficiency

Smart Energy. Reliable Efficiency.





## HARLEY DAVIDSON MUSEUM MILWAUKEE, WI

The (4) Aerco BMK 2.0 Boilers installed in 2007 are operating efficiently and reliably. In addition to the high thermal efficiency, additional efficiency gains are achieved by eliminating cycling losses. Despite a varying 365 day per year heating plant load, each boiler cycles only 1-2 times per day as a result of the 20:1 turndown of each boiler (80:1 plant turndown).

| B1 | RUN HOURS  | 34,237 |
|----|------------|--------|
|    | RUN CYCLES | 2,509  |
| B2 | RUN HOURS  | 35,344 |
|    | RUN CYCLES | 2,035  |
| B3 | RUN HOURS  | 29,859 |
|    | RUN CYCLES | 2,117  |
| B4 | RUN HOURS  | 30,383 |
|    | RUN CYCLES | 2,359  |
|    |            |        |



(4) AERCO Benchmark 2.0 Boilers

Data Collected 4/23/12



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